NOTE: -INSTALLER IS RESPONSIBLE FOR PROPER INSTALLATION AND FOUNDATION BASED

ON SITE WIND LOADING AND LOCAL BUILDING CODES.
SUBJECT TO LOCAL STRUCTURAL ENGINEERING APPROVAL

## NOTE:

TO BE WIRED BY QUALIFIED TECHNICIAN IN ACCORDANCE WITH LOCAL ELECTRICAL CODES.

## **NOTES:**

60 CELL CONFIGURATION SHOWN

2

(3)

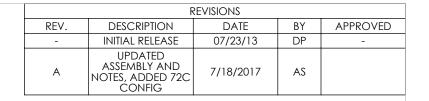
10°

20°

45°

55°

70°



FR-RAIL-HD-10 RAILS X 2 ATTACH USING M8 X 25MM T-BOLTS AND M8 FLANGE NUTS SEE DETAIL 1-ADJUSTING STRUT X 2 ATTACH TO PIVOT BEAM AND COLLAR USING  $\emptyset$  1/2" x 2" FASTENERS SEE **DETAIL 2**— POLE COLLAR FOR 4" SCHED 40 PIPE ATTACH USING 4 X  $\emptyset$  1/2" x 1.5" FASTENERS SEE DETAIL 3-SOLAR PANEL X 3 (NOT INLCUDED WITH MOUNT) **ATTACH USING** FR-END-UNI & FR-SMIG CLAMPS

PIVOT BEAM ATTACH USING  $\emptyset$ 3/4" X 5.5" FASTENER SEE **DETAIL 3** 



11.L.3.1 V			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: TPM3-60C UNIVERSAL			
84 MORROW RD.	PROJECT:		ANGULAR: MACH + BEND +	DRAWN	DP	07/23/13	5			
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM				CHECKED	-	-	DWG. NO.			DEM
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			100044			REV <b>∧</b>
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.			10	<b>2744</b>		$\boldsymbol{A}$
	CLONE FROM:	-	FINISH:	Q.A.			SCALE: NTS	SHEET SIZE: A	SHEET	1 OF 5

5

3

NOTE:

-INSTALLER IS RESPONSIBLE FOR PROPER INSTALLATION AND FOUNDATION BASED ON SITE WIND LOADING AND LOCAL BUILDING CODES. SUBJECT TO LOCAL STRUCTURAL ENGINEERING APPROVAL

NOTE:

TO BE WIRED BY QUALIFIED TECHNICIAN IN ACCORDANCE WITH LOCAL ELECTRICAL CODES.

## NOTES:

(1) 72 CELL CONFIGURATION SHOWN

2

(3)

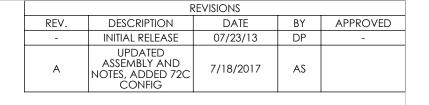
10°

20°

45°

55°

70°



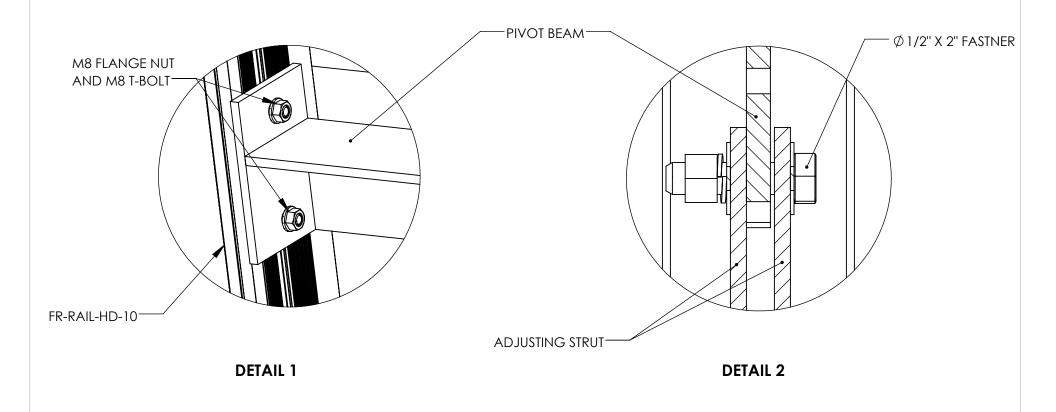
FR-RAIL-HD-10 RAILS X 2 ATTACH USING M8 X 25MM T-BOLTS AND M8 FLANGE NUTS SEE DETAIL 1-ADJUSTING STRUT X 2 ATTACH TO PIVOT BEAM AND COLLAR USING  $\emptyset$  1/2" x 2" FASTENERS SEE **DETAIL 2**— POLE COLLAR FOR 4" SCHED 40 PIPE ATTACH USING 4 X  $\emptyset$  1/2" x 1.5" FASTENERS SEE DETAIL 3-SOLAR PANEL X 3 (NOT INLCUDED WITH MOUNT) **ATTACH USING** FR-END-UNI & FR-SMIG CLAMPS

PIVOT BEAM
ATTACH USING
Ø 3/4" X 5.5" FASTENER
SEE **DETAIL 3** 



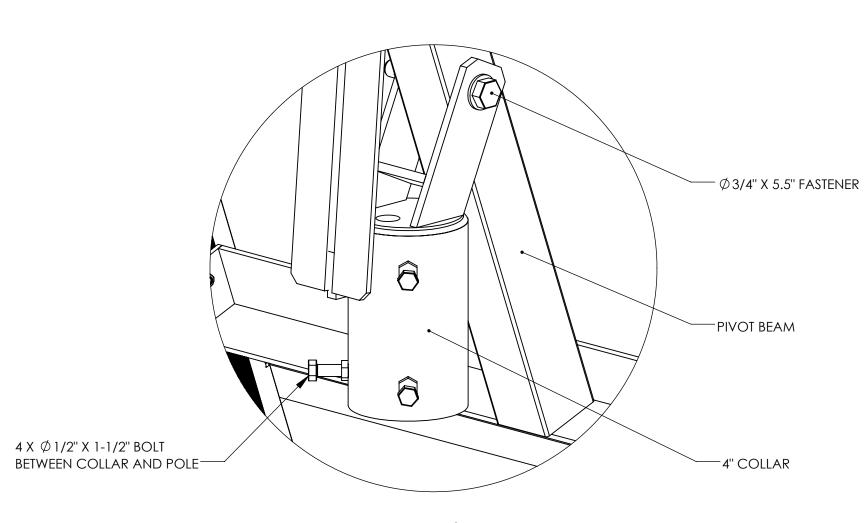
H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: TPM3-60C UNIVERSAL	
84 MORROW RD.	PROJECT:		ANGULAR: MACH + BEND +	DRAWN	DP	07/23/13		
BARRIE, ON L4N 3V8 1-866-258-0110				CHECKED	-	-	DWG. NO.	REV
WWW.HESPV.COM			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			100011	<b>^</b>
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.			102944	4
	CLONE FROM: -		FINISH:	Q.A.			SCALE: NTS   SHEET SIZE: A   SHEET 2 C	OF 5

4 3



H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: TPM3-60C UNIVERSAL			
84 MORROW RD.	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH± BEND ±	DRAWN	DP	07/23/13	3			
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM			THE DIAGE DECIMAL . CO.	CHECKED	-	-	DWG. NO.			DE\/
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.						REV
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.			102944			A
	CLONE FROM:	-	FINISH:	Q.A.			SCALE: NTS	SHEET SIZE: A	SHEET 3 OF	

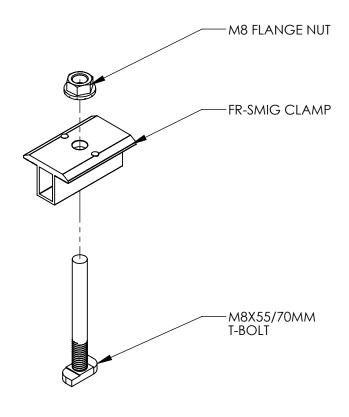
5 4 3 2

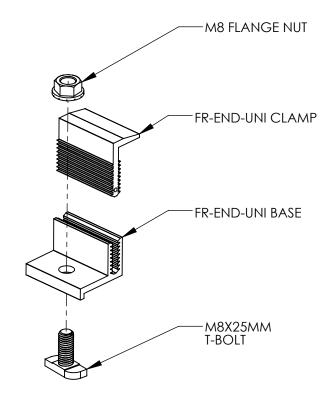


**DETAIL 3** 

H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: TPM3-60C UNIVERSAL			
84 MORROW RD.	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH+ BEND +	DRAWN	DP	07/23/13	DWG. NO.			
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM			THE RESERVE AND A STATE OF THE PARTY OF THE	CHECKED	-	-				DEV
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			100044			REV •
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.				12744		A
	CLONE FROM:	-	FINISH:	Q.A.			SCALE: NTS	SHEET SIZE: A	SHEET	T 4 OF 5

5 4 3 2 1





FR-SMIG CLAMP FR-END-UNI CLAMP

H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: TPM3-60C UNIVERSAL			
84 MORROW RD.	PROJECT:		ANGULAR: MACH ± BEND ±	DRAWN	DP	07/23/13	3			
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM				CHECKED	-	-	DWG. NO.			DE\/
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.						REV •
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.			102944			$\mathcal{A}$
	CLONE FROM:	- FINISH:		Q.A.			SCALE: NTS SHEET SIZE: A S			5 OF 5

5 4 3 2